



<b>UN RATIONS STANDARD</b>	DATE: 31/08/2018
<b>BEEF GROUND FROZEN HALAL</b>	ED Nº: 01
<b>CODE: UNSTD-COM 6111</b>	Page: 1 of 2

**1. PRODUCT NAME**

BEEF GROUND FROZEN -HALAL

PRODUCT RISK		
LOW	MEDIUM	HIGH

**2. DESCRIPTION**



Ground beef meat from forequarter trimmings and boneless chucks/ with a mincing range from 6 to 8 mm (85% lean). Product must be vacuum packed and deep frozen (internal product temperature maintained at -18°C or below at all times after freezing).

**3. INGREDIENTS**

**3.1. ESSENTIAL INGREDIENTS**

**INGREDIENT**

Ground beef from trimmings and whole boneless chucks of forequarter.

**3.2. OTHER PERMITTED INGREDIENTS**

None

**4. MICROBIOLOGICAL CRITERIA**

Food Safety Parameters	MAXIMUM LIMITS
<i>Salmonella spp</i>	Absent in 25 g.
<i>Escherichia coli</i> O157:H7/NM	Absent in 65 g.
Hygiene Parameters	MAXIMUM LIMITS
<i>Staphylococcus aureus</i>	n=5, c=2, m= 10 <sup>2</sup> cfu/g.,M=10 <sup>3</sup> cfu/g.
Total coliforms	n=5, c=3, m= 5x10 <sup>3</sup> cfu/g.,M=10 <sup>4</sup> cfu/g.

**5. CHEMICAL CRITERIA**

QUALITY PARAMETER	LIMITS
Fat content	Up to 15%

**6. PHYSICAL CRITERIA**

PARAMETER	LIMITS
Storage and storage temperature	≤ -18°C
Odour or flavour	Free of foreign odours.
Colour	Red. Overall bright appearance
Foreign matter	Free from any visible foreign matter
Other physical criteria	Free from ice glaze. Free from signs of thawing and refreezing



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#### 7. NUTRITION FACTS (Approximate values per 100 grams)

NUTRIENTS	AMOUNT PER 100 g OF PRODUCT
Energy	215 Kcal
Proteins	18.95 g
Carbohydrates	0 g
Fats	15.0 g

#### 8. PACKAGING

PARAMETER	LIMITS
Primary packaging	Vacuum packaged food grade polyethylene heat sealed or equivalent recyclable/biodegradable packing material that maintains product's organoleptic qualities and sanitary integrity. Able to withstand the rigor of transport and handling.
Secondary packaging	Corrugated paper box or packing that protects the integrity of the primary packages, and withstands the rigor of transport and handling.
Primary packaging net weight	From 1 kg to 2.5 Kg
Warranty at delivery location	4 months

#### 9. LABELLING

- UNSTD-GEN-02: "UN Product labelling"

#### 10. OTHER REQUIREMENTS

- CODEX CAC/RCP 8 – 2008 (Rev. 3) : "Recommended International Code of Practice for the Processing and Handling of Quick Frozen Foods"
- CODEX CAC/RCP 58-2005: "Code of Hygienic practices for meat"
- UNSTD-GEN-01: "Contaminant levels"
- UNSTD-GEN-03: "UN Inspection"
- UNSTD-GEN-04: "UN Certification"
- CODEX CAC/GL 24 -1997: General Guidelines for use of the term "Halal".