



UN RATIONS STANDARD	DATE: 31/08/2018
TURKEY WHOLE FROZEN	ED Nº: 02
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1. PRODUCT NAME

TURKEY WHOLE FROZEN (Grade A)

PRODUCT RISK		
LOW	MEDIUM	HIGH

2. DESCRIPTION



Whole young tom turkeys (less than eight months of age) skin and bones on, with giblets. A “whole bird with giblets” consists of an intact carcass with all parts, including the breast, thighs, drumsticks, wings, back, and abdominal fat. The head, feet and tail are removed. The giblets must be wrapped and packed in polyethylene bag.

3. INGREDIENTS

3.1. ESSENTIAL INGREDIENTS

INGREDIENT

Whole Turkey

3.2. OTHER PERMITTED INGREDIENTS

None

4. MICROBIOLOGICAL CRITERIA

Food Safety Parameters	MAXIMUM LIMITS
<i>Salmonella spp</i>	Absent in 25 g.
<i>Listeria monocytogenes</i>	Absent in 25 g.
<i>Sulphite-reducing Clostridium</i>	Absent in 25 g.

Hygiene Parameters	MAXIMUM LIMITS
Total plate count	<10 ⁴ cfu/g.
<i>Total coliforms</i>	n=5, c=3, m= 5x10 ³ cfu/g,M=10 ⁴ cfu/g.

5. CHEMICAL CRITERIA

QUALITY PARAMETER	LIMITS
Limit of fluid lost from thawed poultry	< 6%

6. PHYSICAL CRITERIA

PARAMETER	LIMITS
Texture	Shall be of good conformation. The flesh shall be plump
Odour or flavour	Free of foreign odours.
Colour	Overall bright appearance Free of freezer burnt, except those that are incidental, small and unobtrusive and not present on the breast or legs. Only permitted occasional pockmarks due to drying or small areas of clear, pinkish, or reddish-coloured ice. A slight redness is permissible in wing tips and follicles,

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PARAMETER	LIMITS
Foreign matter	Free from any foreign material, including metal, dirt, blood or fecal contamination.
Others	Free of viscera, trachea, oesophagus, mature reproductive organs, and lungs. There shall be a thin regular layer of fat on the breast, back and thighs. Free of protruding bones or severe contusions. Some small discoloration, contusions or damage is permitted but not in breast or legs. A few small feathers, stubs (quill ends) and hairs (filoplumes) may be present on the breast, legs, rump, foot joints, wing tips and other parts.
Other physical criteria	Free from ice glaze. Free from signs of thawing and refreezing
Transportation and Storage	≤ -18°C

7. NUTRITION FACTS (Approximate values per 100 grams)

NUTRIENTS	AMOUNT PER 100 g OF PRODUCT
Energy	153.9Kcal
Proteins	20.42 g
Carbohydrates	0 g
Fats	8.02 g

8. PACKAGING

PARAMETER	LIMITS
Primary packaging	Individually wrapped, food grade polyethylene heat sealed or equivalent recyclable/biodegradable packing material that maintains the product's organoleptic qualities and sanitary integrity. Able to withstand the rigor of transport and handling.
Secondary packaging	Corrugated paper box or packing that protects integrity of the primary packages, and withstands the rigor of transport and handling.
Primary packaging net weight	From 3 kg to 5 Kg
Warranty at delivery location	4 months

9. LABELLING

- UNSTD- GEN-02 "UN Product labelling"

10. OTHER REQUIREMENTS

- CODEXCAC/RCP 8 – 2008 (Rev. 3) : "Recommended International Code of Practice for the Processing and Handling of Quick Frozen Foods"
- CODEX CAC/RCP 58-2005: "Code of Hygienic practices for meat"
- UNSTD-GEN-01: "Contaminant levels"
- UNSTD-GEN-03: "UN Inspection"
- UNSTD-GEN-04: "UN Certification"