



# UN RATIONS STANDARD

DATE: 01/08/2016

PORK BACON GAMMON STEAK BONELESS EXTRA LEAN

ED Nº: 03

CODE: UNSTD-COM 1210

Page: 1 of 2

## 1. PRODUCT NAME

PORK BACON GAMMON STEAK BONELESS EXTRA LEAN

### PRODUCT RISK

LOW	MEDIUM	HIGH
-----	--------	------

## 2. DESCRIPTION



Uncooked extra lean bacon cut of meat coming from the hind leg of the pig; cured in brine under refrigeration for 3 or 4 days. Product must be presented as gammon steaks.

## 3. INGREDIENTS

### 3.1. ESSENTIAL INGREDIENTS

#### INGREDIENT

Bacon

Potable water

Salt

### 3.2. OTHER INGREDIENTS PERMITTED

#### INGREDIENT

For other permitted additives see Codex General Standard for Food Additives (GSFA) Database)

## 4. MICROBIOLOGICAL CRITERIA

### Food Safety Parameters

### MAXIMUM LIMITS

*Salmonella* spp

Absent in 25 g.

*Listeria monocytogenes*

Absent in 25 g.

*Escherichia coli* (O157:H7/NM)

Absent in 65 g.

### Hygiene Parameters

### MAXIMUM LIMITS

*Escherichia coli*

n=5, c=2, m= 10<sup>2</sup> cfu/g, M=5x10<sup>2</sup>cfu/g

Total coliforms

n=5, c=3, m= 5x10<sup>3</sup> cfu/g, M=10<sup>4</sup>cfu/g

## 5. CHEMICAL CRITERIA

### QUALITY PARAMETER

### LIMITS

Fat content

≤ 10%

## 6. PHYSICAL CRITERIA

### PARAMETER

### LIMITS

Temperature

≤ - 18°C

Texture

Firm.

Odour or flavour

Free of foreign odours

Colour

Dark red or brown almost without fat veins

Foreign matter

Free from any visible foreign matter.

Other physical criteria

Free from ice glaze.  
Free from signs of thawing and refreezing.



## UN RATIONS STANDARD

DATE: 01/08/2016

PORK BACON GAMMON STEAK BONELESS EXTRA LEAN

ED Nº: 03

CODE: UNSTD-COM 1210

Page: 2 of 2

### 7. NUTRITION FACTS (Approximate values per 100 grams)

NUTRIENTS	AMOUNT PER 100 g OF PRODUCT
Energy	161 Kcal
Proteins	23 g
Carbohydrates	0 g
Fats	7g

### 8. PACKAGING

PARAMETER	LIMITS
Primary packaging	Vacuum packaged, food grade polyethylene or equivalent packing material that maintains product's organoleptic qualities and sanitary integrity. Able to withstand the rigors of transport and handling.
Secondary packaging	Corrugated paper box or packing that protects integrity of the primary packages, and withstands the rigors of transport and handling.
Primary packaging Net weight	Up to 5 Kg
Warranty at delivery location	4 months

### 9. LABELLING

- UNSTD-GEN- 02 "UN Product labelling"

### 10. OTHER REQUIREMENTS

- CODEX CAC/RCP 58-2005: "Code of Hygienic practices for meat"
- UNSTD-GEN-01: "Contaminant levels"
- UNSTD-GEN-03: "UN Inspection"
- UNSTD-GEN-04: "UN Certification"