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	DAIRY MILK LONG LIFE REDUCED FAT	ED Nº: 03
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PRODUCT RISK		
LOW	MEDIUM	HIGH

1. PRODUCT NAME

Dairy Milk Long Life Reduced Fat

2. DESCRIPTION

Cow's milk for direct consumption that has undergone a process of reduction of its fat content and an Ultra High Temperature treatment (135°C for 2 seconds or equivalent) before packaging into pre-sterilized Tetra Pak package in a sterile atmosphere.

3. INGREDIENTS

3.1. ESSENTIAL INGREDIENTS

INGREDIENT

Reduced fat, cow's milk

3.2. OTHER PERMITTED INGREDIENTS

None

4. MICROBIOLOGICAL CRITERIA

Food Safety Parameters

MAXIMUM LIMITS

Pathogenic micro-organisms

Total Absent

Hygiene Parameters

MAXIMUM LIMITS

Total Plate count (after a 30°C ± 1°C incubation for 14 days)

n=5, c=2, m= 0 cfu/ml, M=10 cfu/ml.

Enterobacteriaceae (after a 30°C incubation for 14 days)

n=5, c=2, m= 0 cfu/ml, M=5 cfu/ml.

5. CHEMICAL CRITERIA

SAFETY PARAMETERS

MAXIMUM LIMITS

Aflatoxin M1

≤ 0.5µg/kg

QUALITY PARAMETERS

LIMITS

Milk fat content

1.0- 2.0%

Milk Protein

≥ 3.0%

Titrate acidity (expressed as grams of Lactic acid /100 ml of milk)

≤ 0.2%

6. PHYSICAL CRITERIA

PARAMETER

LIMITS

Storage Temperature

Ambient

Odour or flavour

Fresh and free of foreign odours.

Colour

Milky white

Foreign matter

Free from any impurity.


7. NUTRITION FACTS (Approximate values per 100 grams)

NUTRIENTS

AMOUNT PER 100 g OF PRODUCT

Energy

50.0 Kcal

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Proteins	3.3 g
Carbohydrates	4.8 g
Fats	1.98 g

8. PACKAGING

PARAMETER	LIMITS
Primary packaging	Tetra Pak
Secondary packaging	Corrugated paper box or packing that protects integrity of the primary packages, and withstands the rigors of transport and handling.
Primary Packaging Net weight	1 L.
Warranty at deliver location	4 months

9. LABELLING

- UNSTD- GEN-02 “UN Product labelling”

10. OTHER REQUIREMENTS

- CODEX CAC/RCP 57-2004: “Code of Hygienic practices for milk and milk products”
- UNSTD-GEN-01: “Contaminant levels”
- UNSTD-GEN-03: “UN Inspection”
- UNSTD-GEN-04: “UN Certification”